







Work Order ID 71024

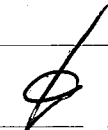
Tuesday, June 21, 2011 10:14:12 AM


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Item ID:	D3864-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	6/21/2011	Start Qty: 20.00		Cust Item ID:		
Required Date:	6/27/2011	Req'd Qty: 20.00		Customer:		
Reference:						

Approvals:	Process Plan:		Date: 11-06-21	Tooling:		Date:		Run	Start	
	QC:		Date:	SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3864	Rev A								
100	Hardinge CNC LATHE SMALL	0.00							
	Hardinge	Memo							
Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA794 & DWG D3864, □ FOLIO REV: <u>N/A</u> □ DWG REV: <u>A</u> □ 2-DEBURR AS REQUIRED	0.00							
		SA 11/7/15							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	Memo							
Quality Control		0.00							
		SA 11/7/15							
120	QC8- Inspect parts - second check	0.00							
	QC	Memo							
Quality Control		0.00							
		SA 11/07/106							

21 

21 

21 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71024

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Item ID: D3864-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 6/21/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 88

0.00



Packaging

Memo

0.00

Packaging

11/7/06 sf (21)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/06 sfMF
11-07-06

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 71024

Parent Item: D3864-1

Parent Item Name: Bushing




Start Date: 6/21/2011

Required Date: 6/27/2011


Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue JLM 08-12-06 Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000  303 Round Bar 1.00		Purchased	No			100	f	49.8820	0.101	2.126316			

Location	Loc Qty	Loc Code
MAT028	49.882	
116700	1.107	
117550	12	
117598	13.74	
118008	23.035	


5/11/7/13
2/2/21

W/O:		WORK ORDER CHANGES					
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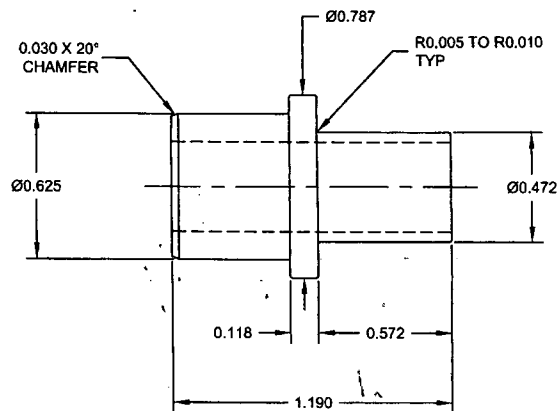
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D3864-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 71029

PH 11-06-21

RELEASED
08.12.04

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR
(DART SPEC M303RX.XXX)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 LBS

A NEW ISSUE		PH	08.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	PH		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	PH	D3864	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	BUSHING	NTS
DATE	08.12.04	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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